

# CHUCKING REAMERS

HIGH SPEED STEEL

RIGHT HAND CUT

STRAIGHT SHANK/ STRAIGHT FLUTE

FRACTIONAL SIZES



Item No	SIZE DIA	DEC. EQUIV.	SHANK DIA	FLUTE LENGTH	OAL	PRICE EACH
400-0004	1/16	0.0625	0.0585	1/2	2-1/2	3.70
400-0005	5/64	0.0781	0.0781	3/4	3	3.70
400-0006	3/32	0.0938	0.0880	3/4	3	2.90
400-0007	7/64	0.1094	0.1030	7/8	3-1/2	3.35
400-0008	1/8	0.1250	0.1190	7/8	3-1/2	2.90
400-0009	9/64	0.1406	0.1350	1	4	3.95
400-0010	5/32	0.1562	0.1510	1	4	3.65
400-0011	11/64	0.1719	0.1645	1-1/8	4-1/2	3.95
400-0012	3/16	0.1875	0.1805	1-1/8	4-1/2	3.50
400-0013	13/64	0.2031	0.1945	1-1/4	5	4.65
400-0014	7/32	0.2188	0.2075	1-1/4	5	4.50
400-0015	15/64	0.2344	0.2265	1-1/2	6	4.65
400-0016	1/4	0.2500	0.2405	1-1/2	6	4.10
400-0017	17/64	0.2656	0.2485	1-1/2	6	5.30
400-0018	9/32	0.2812	0.2485	1-1/2	6	5.30
400-0019	19/64	0.2969	0.2792	1-1/2	6	5.50
400-0020	5/16	0.3125	0.2792	1-1/2	6	4.85
400-0021	21/64	0.3281	0.2792	1-1/2	6	5.90
400-0022	11/32	0.3438	0.2792	1-1/2	6	5.90
400-0023	23/64	0.3594	0.3105	1-3/4	7	5.90
400-0024	3/8	0.3750	0.3105	1-3/4	7	5.20
400-0025	25/64	0.3906	0.3105	1-3/4	7	6.15
400-0026	13/32	0.4062	0.3105	1-3/4	7	6.40
400-0027	27/64	0.4219	0.3730	1-3/4	7	6.80
400-0028	7/16	0.4375	0.3730	1-3/4	7	6.15
400-0029	29/64	0.4531	0.3730	1-3/4	7	7.45
400-0030	15/32	0.4688	0.3730	1-3/4	7	7.35
400-0031	31/64	0.4844	0.4355	2	8	7.45
400-0032	1/2	0.5000	0.4355	2	8	6.70
400-0034	17/32	0.5312	0.4355	2	8	9.50
400-0036	9/16	0.5625	0.4355	2	8	9.35
400-0038	19/32	0.5938	0.4355	2	8	10.80
400-0040	5/8	0.6250	0.5620	2-1/4	9	10.80
400-0042	21/32	0.6562	0.5620	2-1/4	9	12.15
400-0044	11/16	0.6875	0.5620	2-1/4	9	12.00
400-0046	23/32	0.7188	0.5620	2-1/4	9	13.95
400-0048	3/4	0.7500	0.6245	2-1/2	9-1/2	13.45
400-0050	25/32	0.7812	0.6245	2-1/2	9-1/2	15.60
400-0052	13/16	0.8125	0.6245	2-1/2	9-1/2	15.60
400-0054	27/32	0.8438	0.6245	2-1/2	9-1/2	17.70
400-0056	7/8	0.8750	0.7495	2-5/8	10	17.30
400-0058	29/32	0.9062	0.7495	2-5/8	10	19.50
400-0060	15/16	0.9375	0.7495	2-5/8	10	19.50

400-0062	31/32	0.9688	0.7495	2-5/8	10	21.90
400-0100	1"	1.0000	0.8745	2-3/4	10-1/2	21.60
400-0104	1-1/16	1.0625	0.8745	2-3/4	10-1/2	28.05
400-0108	1-1/8	1.1250	0.8745	2-7/8	11	29.95
400-0112	1-3/16	1.1875	0.9995	2-7/8	11	33.55
400-0116	1-1/4	1.2500	0.9995	3	11-1/2	37.00
400-0120	1-5/16	1.3125	0.9995	3-1/4	12	37.25
400-0124	1-3/8	1.3750	0.9995	3-1/4	12	44.40
400-0128	1-7/16	1.4375	1.2495	3-1/2	12-1/2	47.25
400-0132	1-1/2	1.5000	1.2495	3-1/2	12-1/2	52.15

### **Premium Imports**

All dimensions & tolerances are to USA Standards